## STP SPLEN

STP SPLEN is based on polyethylene foam (hereinafter – the material), used as a sealing, heat- and sound-insulating layer for the installation of details of various vehicles, agricultural machinery and household appliances, and for door and window units sealing and heat-insulation.

The exploitation temperature range for the material is from -45°C to 80°C.

The material is polyethylene foam (PE foam) with foamability, divisible by 05, 10, 15, 20, 30, with thickness of 4 and 8 mm, with an adhesive mounting layer, protected with anti-adhesive coating.

Coefficient nomination	Specification		Testing method	
Thickness, mm	4±0,5	8±1,0	GOST 427, 25015	
Durability of connection between the material and the metal surface dusring flaking-off under the conditions od dynamic load, N/m, at least	4	5	TD-2244-016-48214265- 2002	
Anti-adhesive paper-to-adhesive polymer layer bond strength, N/cm	0,01- 0,3	0,01- 0,3	GOST 17317-88	

## **Transportation**

The material packs must be transported horizontally on a plane surface in any roofed type of transport in accordance with haulage rules for this type of transport under conditions eliminating mechanical damages, material deformation, and moisture penetration.

## Storage

The material packages must be stored in roofed heated warehouses at temperature not lower than 10°C on a plane horizontal surface not closer than 1m to heating appliances.

The rolls of the material must be stored vertically, the packs of sheets of the material - in piles not higher than 2 m. The material must be preserved from sunlight and moisture.

## **Installation requirements**

The material can be installed on metal, painted, plastic and other surfaces.

In case the material is installed on a complex surface, the installation conditions are to be agreed with the supplier. If necessary, the detail can be incised.

The installation works must be carried out in a warm and dry room. Before installation, the material must be kept at temperature  $(20\pm5)^{\circ}$ C for minimum 24h.

The material must be installed on dry clean surfaces; in case the material is installed on an oiled surface, it must be unoiled with mineral spirit, benzine or other solvent and dried up before installation.

The anti-adhesive coating must be taken off the material. The edge of the material is put on the mounting surface and pressed to it step-by-step, avoiding air blisters formation.